Roll No._____   **Name** _____   **Date**_____

A. Tick the correct answers:-

1. _____ is in which economic growth and environmental responsibility work together in a mutually reinforcing fashion while supporting progress on social development.

(a) White economy   (b) Green economy   (c) Clean energy   (d) None of these

2. _____comes from natural sources or processes that are constantly replenished.

(a) Non renewable energy (b) Renewable energy   (c) Green energy   (d) None of these

3. A _____building is a building that, in its design, construction or operation, reduces or eliminates negative impacts, and can create positive impacts, on our climate and natural environment.

(a) Green   (b) Red   (c) Blue   (d) None of these

4. _____transport comprises those modes of transportation that do not depend on diminishing natural resources like fossil fuels.

(a) Clean   (b) Green   (c) Blue   (d) None of these

5. _____ management is all the activities and actions required to manage from its inception to its final disposal.

(a) Water   (b) Waste   (c) Resources   (d) None of these

B. Answer the following:

1. Mention some policy initiatives for green economy in India.
_____
_____
_____

2. What is green economy? Explain its components.
_____
_____
_____
_____

3. Explain the role of stakeholders in the green economy.
_____
_____
_____
_____